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**D412-704-045**  
**Job Sheet 191855**



Part No: D412-704-045

Job Qty: 2 pcs

Part Name: Cable Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 4/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9611 REV A, IIN D412-704 REV E IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF IPP Rev:C 08-10-08 as per revB DD verified by:EC IPP REV:D 12.05.10 per DSI 9611 DD verf:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Small Fab - 1               | 2 pcs | 4/1/19     | 4/1/19   | 0.55      | 0.67    | Small Fab - 1         |           | MAY 01 2019 |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |             |
| 110   | QC 5                        | 2 pcs | 4/1/19     | 4/1/19   | 0.00      | 0.00    | QC 5 - 10             |           | MAY 01 2019 |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |             |
|       |                             |       |            |          |           |         | QC 5 - 42             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |             |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |             |
| 120   | Packaging 3-1 - Stock - B4B | 2 pcs | 4/1/19     | 4/1/19   | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           | MAY 01 2019 |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |             |



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Container No: S176713



Part: D412-704-045

Job No: 191855

Serial No/Batch: S176713

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/30/19

|                |       |        |           |                        |                         |
|----------------|-------|--------|-----------|------------------------|-------------------------|
|                |       |        |           | Packaging 3 - 6 - B4B  |                         |
|                |       |        |           | Packaging 3 - 7 - B4B  |                         |
|                |       |        |           | Packaging 3 - 8 - B4B  |                         |
|                |       |        |           | Packaging 3 - 9 - B4B  |                         |
|                |       |        |           | Packaging 3 - 10 - B4B |                         |
|                |       |        |           | Packaging 3 - 11 - B4B |                         |
|                |       |        |           | Packaging 3 - 12 - B4B |                         |
|                |       |        |           | Packaging 3 - 13 - B4B |                         |
|                |       |        |           | Packaging 3 - 14 - B4B |                         |
|                |       |        |           | Packaging 3 - 15 - B4B |                         |
|                |       |        |           | Packaging 3 - 16 - B4B |                         |
|                |       |        |           | Packaging 3 - 17 - B4B |                         |
|                |       |        |           | Packaging 3 - 18 - B4B |                         |
|                |       |        |           | Packaging 3 - 19 - B4B |                         |
|                |       |        |           | Packaging 3 - 20 - B4B |                         |
|                |       |        |           | Packaging 3 - 21 - B4B |                         |
|                |       |        |           | Packaging 3 - 22 - B4B |                         |
|                |       |        |           | Packaging 3 - 23 - B4B | PC MAY 02 2019 51 215   |
|                |       |        |           | Packaging 3 - 24 - B4B |                         |
|                |       |        |           | Packaging 3 - 25 - B4B |                         |
|                |       |        |           | Packaging 3 - 26 - B4B |                         |
|                |       |        |           | Packaging 3 - 27 - B4B |                         |
|                |       |        |           | Packaging 3 - 28 - B4B |                         |
|                |       |        |           | Packaging 3 - 29 - B4B |                         |
|                |       |        |           | Packaging 3 - 30 - B4B |                         |
|                |       |        |           | Packaging 3 - 31 - B4B |                         |
|                |       |        |           | Packaging 3 - 32 - B4B |                         |
|                |       |        |           | Packaging 3 - 33 - B4B |                         |
|                |       |        |           | Packaging 3 - 34 - B4B |                         |
|                |       |        |           | Packaging 3 - 35 - B4B |                         |
|                |       |        |           | Packaging 3 - 36 - B4B |                         |
| 130 QC 21 - FG | 2 pcs | 4/1/19 | 0.00 0.00 | QC 21 - FG - 21        | DAG MAY 12 2019 21 3:55 |
|                |       |        |           | QC 21 - FG - 70        |                         |
|                |       |        |           | QC 21 - SA - 53        |                         |

Part Op **100** - (Small Fab) Assemble as per dwg  
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)  
**120** - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
**130** - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item   | Component Name | Quantity       | Operation         | Container           |
|---------------|----------------|----------------|-------------------|---------------------|
| AN3-10A       | Bolt           | ③ 2 Ea (1 ea)  | 100-Small Fab - 1 | 516681              |
| AN3-5A        | Bolt           | ③ 2 Ea (1 ea)  | 100-Small Fab - 1 | 5149158             |
| D3217-3       | Cable 80.5"    | ③ 2 pcs (1 ea) | 100-Small Fab - 1 | 506891x1516 4423x2  |
| D3257-1       | Fitting        | ③ 2 pcs (1 ea) | 100-Small Fab - 1 | 5057546x25 175901x1 |
| D3258-1       | Angle Bracket  | ③ 2 pcs (1 ea) | 100-Small Fab - 1 | 5173542             |
| MS21042L3     | Nut            | ② 4 Ea (2 ea)  | 100-Small Fab - 1 | 5157462             |
| NAS1149D0332J | Washer         | ② 4 Ea (2 ea)  | 100-Small Fab - 1 | 5135473             |
| NAS1149D0363J | Washer         | ② 4 Ea (2 ea)  | 100-Small Fab - 1 | 5152682             |
| NAS509-3      | Nut            | ② 6 Ea (3 ea)  | 100-Small Fab - 1 | 5107781x6           |
|               |                |                |                   | 5159827x3           |

009041

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 100-Small Fab - 1                  | AN3-10A        | 2        | 270       | 0         |
|                                    | AN3-5A         | 2        | 335       | 0         |
|                                    | D3217-3        | 2        | 9         | 0         |
|                                    | D3257-1        | 2        | 7         | 0         |
|                                    | D3258-1        | 2        | 2         | 0         |
|                                    | MS21042L3      | 4        | 3,790     | 0         |
|                                    | NAS1149D0332J  | 4        | 3,634     | 0         |
|                                    | NAS1149D0363J  | 4        | 1,614     | 0         |
|                                    | NAS509-3       | 6        | 225       | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 4/2/19 1:29 PM dart.lacelle.linda